



Hadar Jacobson

Art in Metal Clay

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Map of Hadar's Clay™ Products

For the convenience of our customers, Hadar's Clay products are now grouped into categories. This is now reflected on our Online Store as well as on our labels.

When you visit the [Hadar's Clay page](#) on our online store, this is what you'll see:

Hadar's Online Store



Hadar's Clay™



Below are the general categories of Hadar's Clay™ products. The clays are conveniently arranged according to their purpose and use. Within each category you will find a detailed description of each product, pricing, photos of finished pieces, and instruction manuals.

More information about Hadar's Clay™ products, articles and free tutorials, can be found on [Hadar's blog](#).

Hadar also offers classes; for detailed information please click [here](#).

Hadar's Clay™ is also available from our [distributors](#).



[Hadar's Clay™ - One-fire Clays](#)



[Coming Soon! Hadar's Clay™ - One-fire Flex Clays](#)



[Hadar's Clay™ - Cold Inlay Powders](#)



[Hadar's Clay™ - Quick-fire Clays](#)



[Hadar's Clay™ - Traditional/Flex Clays](#)

At the bottom of the page are five categories of clays. When you click on any of them, you will see all of the products that belong to that category. Each product features a description as well as a link to the relevant instruction manuals. This document provides you with a list of all Hadar's Clay products, arranged by category.

We understand that some customers have been confused by the lack of consistency in some of our product names. To help alleviate this situation and align with our new category grouping, we have changed the names of products in the **One-fire** category. A list of these products can be found at the end of this document. The list is arranged by these products' **old names**, and indicates the new name for each product.

Here are the categories:



These are the clays in the **One-fire** group, arranged by firing schedule:

High-fire Clays

One-fire Copper
One-fire Champagne Bronze
One-fire Dark Champagne Bronze
One-fire Rose Bronze
One-fire White Satin
One-fire Low-shrinkage Steel XT
One-fire Pearl Grey Steel

Mid-fire Clays

One-fire Bronze
One-fire Friendly Brilliant Bronze
One-fire Smart Bronze

Low-fire Clays

One-fire White Bronze

Here is the [instruction manual](#) for the One-fire Clays.



The **One-fire Flex** group includes Flex versions of all of the One-fire Clays (see above), except for One-fire Bronze, Champagne Bronze, and Smart Bronze, which do not exist in a Flex version.

The **One-fire** and **One-fire Flex** groups use the same [instruction manual](#), since their shrinkage rates and firing schedules are the same. At the end of the instruction manual you will find a description of the Flex Clays, their uses and advantages.



Cold Inlay Powders

These include 4 powders in black, silver, gold, and copper colors. They do not require firing and have their own [instruction manual](#).



Quick-fire Clays

The **Quick-fire Clays** require a 2-phase firing schedule with a cooling phase in between. They include only 4 clays: Quick-fire Copper, Rose Bronze, Bronze, and Brilliant Bronze. The first two are high-fire; the last two are mid-fire. They can be replaced by the relevant One-fire Clays. Here is the [instructional manual](#) for Quick-fire Clays.

Note that there are four products that were previously labeled “Quick-fire,” which have now moved to the One-fire category. They are: Low-shrinkage Steel *XT*, Pearl Grey Steel, Smart Bronze, and White Bronze. They have moved to the One-fire category because they have always required only one-phase firing, and their product name has now been changed for the sake of consistency with the other One-fire clays.



Traditional/Flex Clays

The **Traditional/Flex Clays** require 2-phase firing as well. They include the same clays as the Quick-fire clays and linked to the same [instruction manual](#).

New Names for the One-fire Clays

The following products have always required only a one-phase firing schedule. For the sake of simplicity and consistency, they have been moved to the **One-fire** group, and their product names have been changed to include the word "One-fire."

Please note, that nothing has changed in the formulation of the clays. Only the names have changed.

The main changes:

1. None of the clays is called "Friendly" any more. The former Friendly clays are now called "One-fire" clays.
2. Only one clay has *XT* in its name (Low-shrinkage Steel *XT*).
3. Bronze *XT* and Steel *XT* have been discontinued.

Here are the names, arranged according to firing schedule – high-fire, mid-fire, and low-fire.

High-fire Clays

<u>Old Name</u>	<u>Now Called...</u>
Friendly Copper.....	One-fire Copper
High-fire Champagne Bronze.....	One-fire Champagne Bronze
High-fire Dark Champagne Bronze.....	One-fire Dark Champagne Bronze
Friendly Rose Bronze.....	One-fire Rose Bronze
High-fire White Satin.....	One-fire White Satin
Quick-fire Low-shrinkage Steel <i>XT</i>	One-fire Low-shrinkage Steel <i>XT</i>
Quick-fire Pearl Grey Steel <i>XT</i>	One-fire Pearl Grey Steel

Mid-fire Clays

<u>Old Name</u>	<u>Now Called...</u>
Friendly Mid-fire Bronze.....	One-fire Bronze
Friendly Brilliant Bronze.....	One-fire Brilliant Bronze
One-fire Smart Bronze.....	One-fire Smart Bronze [no change]

Low-fire Clays

<u>Old Name</u>	<u>Now Called...</u>
Quick-fire White Bronze.....	One-fire White Bronze